IN THE UNITED STATES PATENT AND TRADEMARK OFFICE DECLARATION AND POWER OF ATTORNEY

As a below named inventor, we hereby declare that:

Our residence, post office address and citizenship are as stated below next to our name,

We believe we are the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

CASTING RISER PAN

the specifi	icatio	on of which						
(check one)	<u>X</u> _	is attached hereto.						
- -	_	was filed on _ No	as Application Serial and was amended on (if applicable)					
We hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.								
We acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56.								
We hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign applications) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:								
Prior Fore	ign 1	Application(s)				Priori <u>Clain</u>	•	
(Nu	mbei	·)	(Country)	(Da	ay/month/Year Filed)	Yes	No	
application application first parage information	n(s) in is represented in is represented in its rep	listed below and not disclosed in of Title 35, Undefined in Title	d, insofar as the s the prior United nited States Code, e 37, Code of Fed	subject m States ar , §112, I deral Reg	tes Code, §120 of any Unatter of each of the clais oplication in the manner acknowledge the duty to gulations, §1.56 which cor PCT international files.	ms of this r provided o disclose occurred b	s d by the e material petween	
60/445,	<u>879</u>		February 6, 2	003	Provisional			
(Applicati	on S	erial No.)	(Filing Date)		(Status) (patented, pe	nding, ab	andoned)	

And we hereby appoint the practitioners at Customer Number including the following practitioners: Ronald L. Wanke, Reg No. 22,725, Robert V. Jambor, Reg. No. 23,080, Stanley A. Schlitter, Reg. No. 28,799, Eric H. Weimers, Reg. No. 33,048, Patrick L. Patras, Reg. No. 37,695, Li-Chung

02574

Daniel Ho., Reg. No. 41,837, Mark P. Vrla, Reg. No. 43,973, Joseph F. Marinelli, Reg. No. 46,898, Eric McAlpine, Reg. No. 46,908, Joseph T. Miotke, Reg No. 47,798, Joseph A. Saltiel, Reg. No. 47,915, Steven M. Zeller, Reg. No. 48,060, Marilyn Chimes, Reg. No. 51,557, Winston Huff, Reg. No. 51,825, whose address is Jenner & Block LLP, One IBM Plaza, Chicago, Illinois 60611, our attorneys or agents with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

We hereby declare that all statements made herein of my knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application of any patent issued thereon.

First	Second Joint
Inventor Peter W. Gavin	Inventor
Signature Pl.	Signature
Date 2/2/04	Date
Residence 22 Pent IS.	Residence
Citizenship USA	Citizenship
Address Ochon, CT.	Address
06492	